



Via 1° Maggio, 33, 20014 Nerviano (MI) Italy



www.ocmer.it







We offer specialized technical consultancy on specific projects, helping you find the solution best suited to your needs





We actively collaborate to propose you tailor-made solutions through specially designed products or by modifying existing ones.

## ORP-300 & ORP-302

## REFRACTORY MASSES' MIXING AND SPRAYING PLANT

The plants OCMER type ORP/300 and ORP/302 are typically destined to the tundishes' ordinary maintenance into the steel plants.

The refractory mix normally in big bags is charged into the silo from where a electro driven guillotine gate regulate its flow into the mixing group. Here a controlled amount of water is added and then a mixing device provide to feed the vertical pumping group that bring the mix under pressure until the nozzle where compressed air is added.

A min/max level electron-probe located into the pump hopper ensure the continuous feeding of the pumping group in a continuous way.

The water and air pressure are monitored from two dedicated pressure switch. The nozzle man can stop and start the plant by simply close/open the compressed air valve at the nozzle.

The model ORP/302 is endowed with a double charging silo and a double mixing devices so to can process tow different refractory mixers with one and the same plant.

The mixes can be applied manually of with a robot arm.







Via 1° Maggio, 33, 20014 Nerviano (MI) Italy

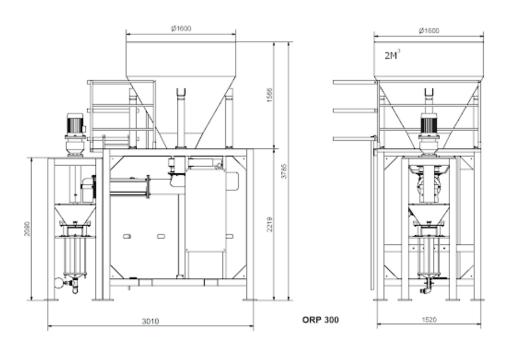


www.ocmer.it

## ORP-300 & ORP-302

OCMER Co. s.r.l.

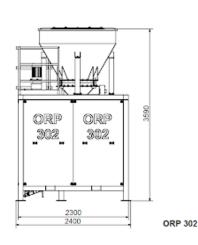
WEIGHTS Kg. 1.650 (ORP 300) / Kg 2.400 (ORP 302)

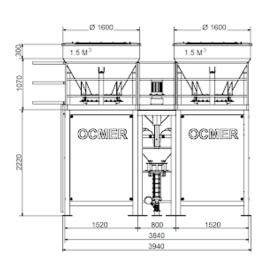














## **TECHNICAL DATA**

- Output: adjustable till 4 M3/h
- Pressure: up to 30 bars
- Grain Size: up to 6 mm
- Water Dosage: from 300 to 1600 liters/h
- Silo's Capacity: 1.5 2 M3 (othe capacity upon request)

